# Red-D-Arc Weld Automation

### RDA MD 2X2 CE - Fixed Base Model RDA TMD 2X2 CE - Travelling Base Model

## Medium Duty 2M x 2M Column and Boom

c(VL)us CE

Red-D-Arc's RDA MD 2X2 CE (fixed base model) and RDA TMD 2X2 CE (travelling base model) column and booms provide excellent welding results with maximum productivity through consistent and accurate placement of welding heads for automatic welding processes including inside, outside, longitudinal and circumferential welding applications and can also be used in conjunction with polishing and grinding heads. Structural steel with continuously welded roundways along with rack and pinion driven movement provide enhanced durability and extended overhaul intervals. Operated via push button pendant control providing 7 function boom control and 5 function travelling base control. Safety features include an integrated anti-fall device and UL /CE certified control boxes with IP65-rated enclosures. All Red-D-Arc column and booms have been tested and certified by UL to establish safe working loads - a first in the weld automation industry. **Specifications** RDA MD 2X2 CE / RDA TMD 2X2 CE Model Maximum Load 227 kg @ 457 mm C of G Max. Height Under Boom 2000 mm / 2100 mm with travelling base Vertical Boom Travel 1300 mm Vertical Boom Speed 2000 mm/min Lift Motor 0.75 kW with brake Max. Horizontal Extension 2635 mm from CL of column 2000 mm Horizontal Boom Travel 100 - 2000 mm/min Horizontal Boom Speed Boom Motor 0 37 kW Manual 360°, lockable Rotation Control Push button pendant, 15 m control cable **Control Functions** Up/down/in/stop/out/speed control/emergency stop 380 to 480 V, 3 phase, 50/60 Hz **Primary Input Power** Input Current at Rated Load 6.1 A 2800 mm / 2900 mm with travelling base **Overall Height** 1500 kg / 2050 kg with travelling base Weight IP65 Control Box Ingress Protection Rating **Control Box Electrical Certification** UI 508 UL2011 Loading Capacity Certification RDA TMD 2X2 CE (Travelling Base Model) Travelling Base Control Uses column and boom push button pendant control **Control Functions** Forward/stop/reverse/speed control/emergency stop **Travel Speed** 100 - 2000 mm/min Rail Gauge 1500 CRS for 90 lb A.S.C.E. and A.R.A.-A rail

Red-D-Arc Welderentals rents and sells welding and weld-positioning equipment - around the world.

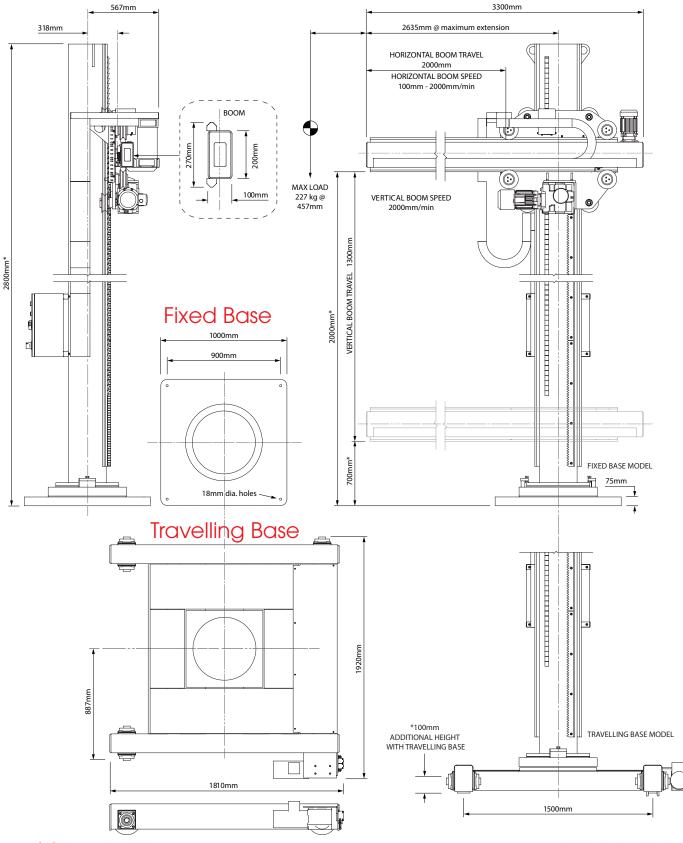
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### RDA MD 2X2 CE - Fixed Base Model RDA TMD 2X2 CE - Travelling Base Model

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